## **LONGWILL FM10**

# **Smart Filling Machine Operation Steps**

## 1, Plug in, Power on



#### 2, Enter system



3, Turn on Heating System, waiting for 15-20 minutes to heat oil up



#### 4, Clean air

Click Reset, click Debug, click Clean;

It will take 15seconds to clean air in the tube and injector





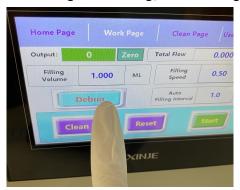


## 5, Set oil filling capacity



## 6, Start Fill

6.1 Debug state filling, Click Debug, Step on switch, release, then step on



#### 6.2 Auto mode filling

Click Auto, Step on switch, no need release



#### 7 Clear the output number and total flow volume



