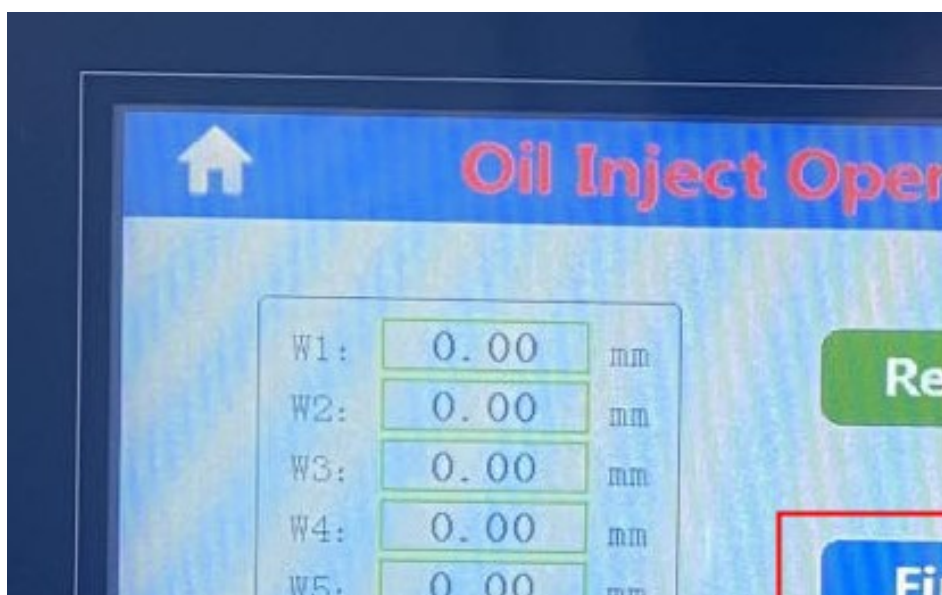
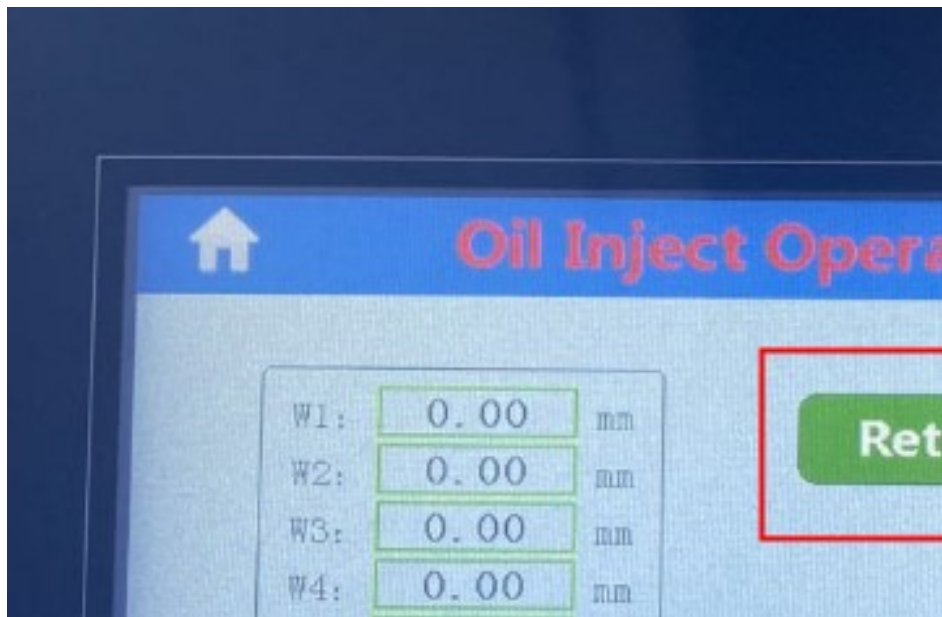


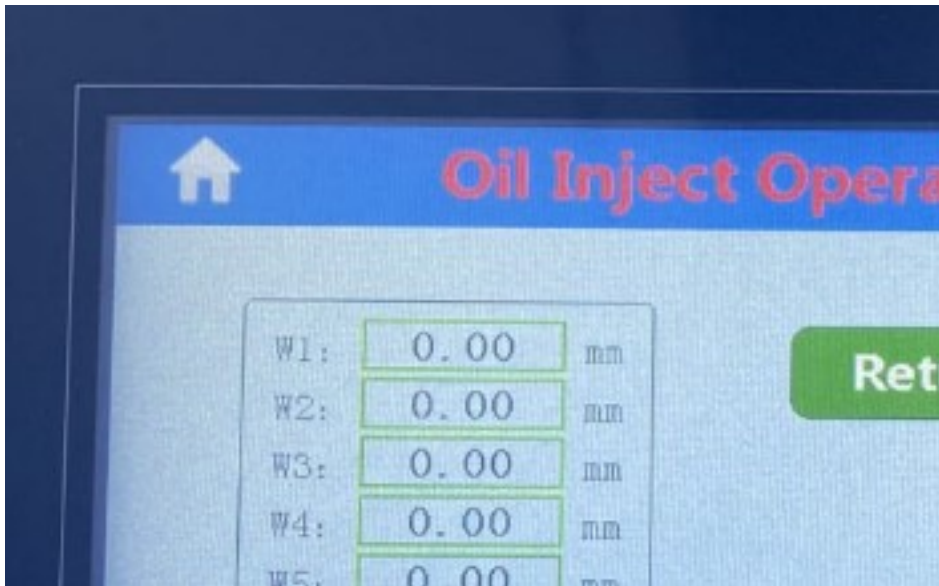
LONGWILL FM15 5 Nozzles Auto Cartridge Filling Machine Operation Manual

- 1, Plug in, Power on
- 2, Enter system

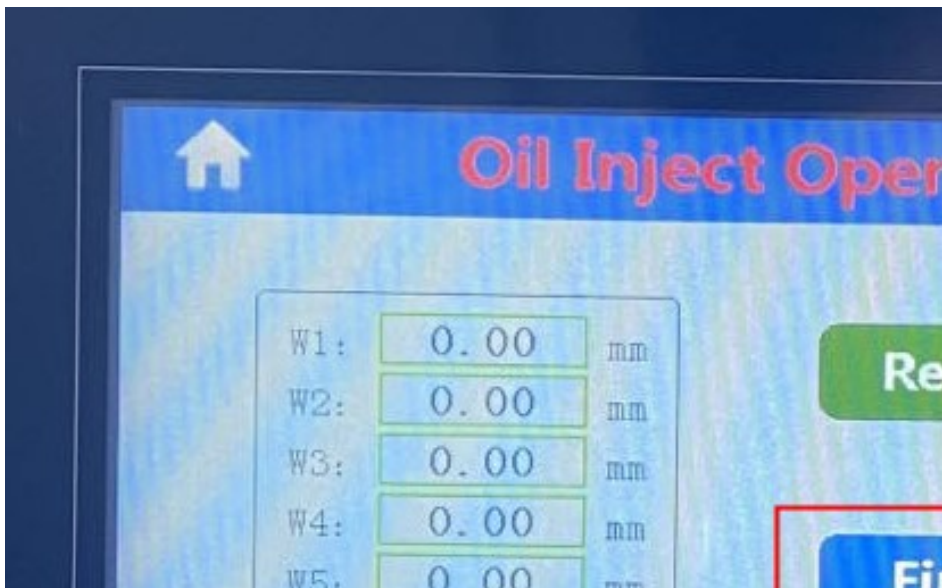
2.1 if no oil left in tank, please click Return, Finish



2.1 If there is oil left in the tank for long time and already stuck in tank, please check **Heater 1** and **Heater 2 for preheat**; till Temp arrive to the SV(setting temp) PV shows present temp

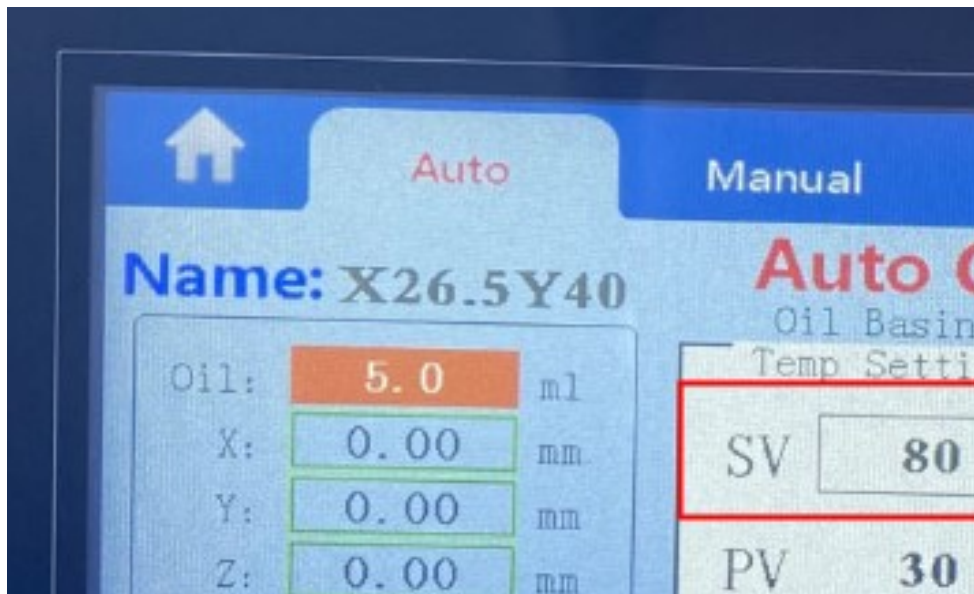


After temp reaches to SV and oil are melt and flow well, then click **Return, Finish**



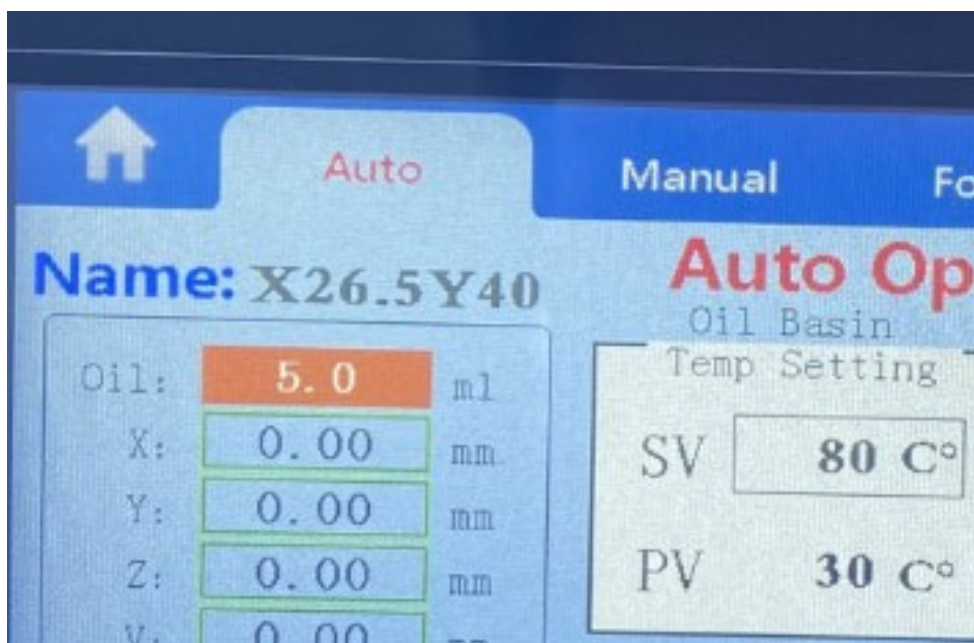
3, Turn on Heating System

Set temp at **SV**, then click **Heater 1**, **Heater 2**



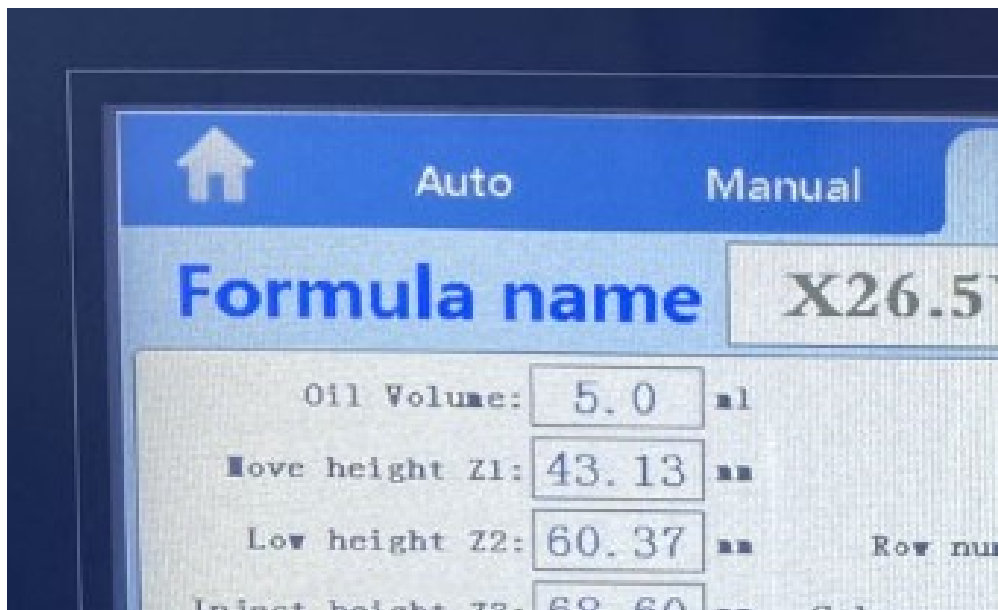
4, Clean the air

After temp reaches the SV, Please put oil container under needles, then click **Air**, there is **Air Number** shows how many times



5, Choose Filling Program

Go to Formula Page, Choose the Filling system needed, Click the **No**, it will show yellow when OK. **(Please do not change other data on this page)**



6, Start to Fill

Then go to Auto Page, Double check the filling volume, if all OK, click **Start**

