

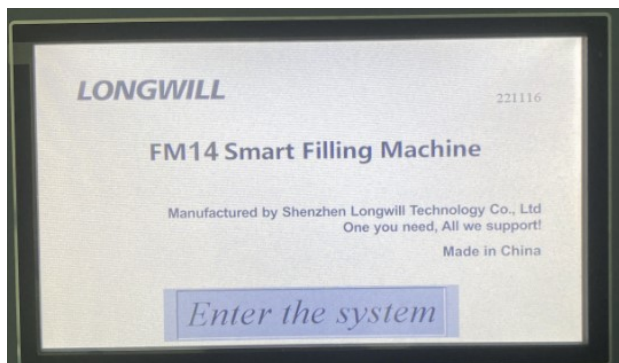
# LONGWILL FM14 Smart Filling Machine

## Operation Steps

### 1, Plug in, Power on

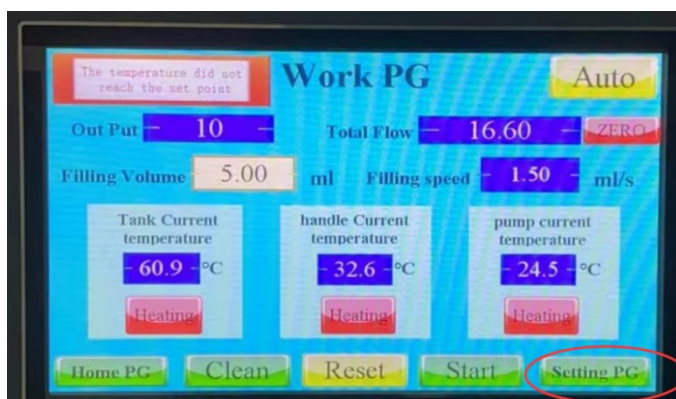


### 2, Enter system



### 3, Turn on Heating System

#### 3.1 Click Setting PG, User, Password 555

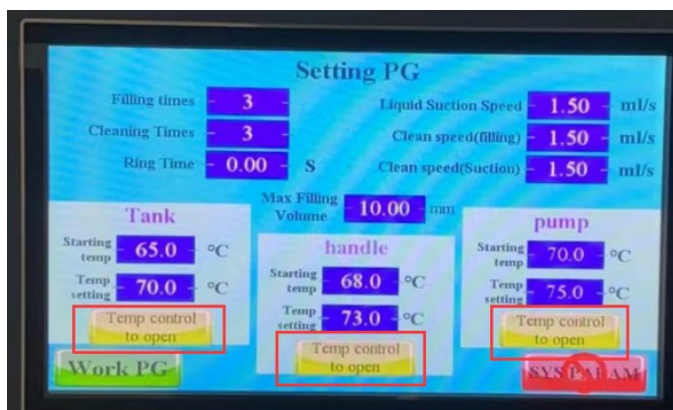
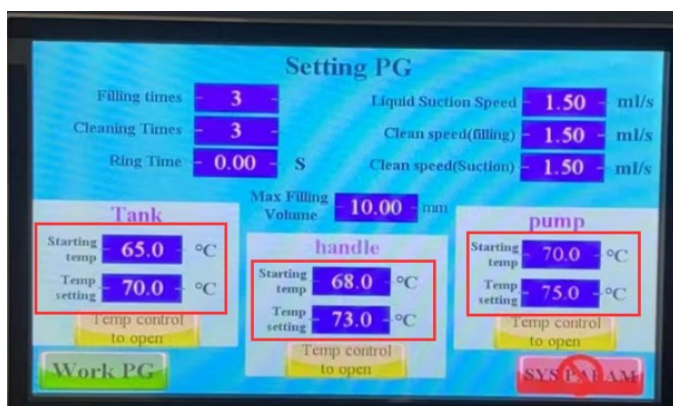


#### 3.2 Set starting temp, and temp setting, starting temp should be lower than temp setting;

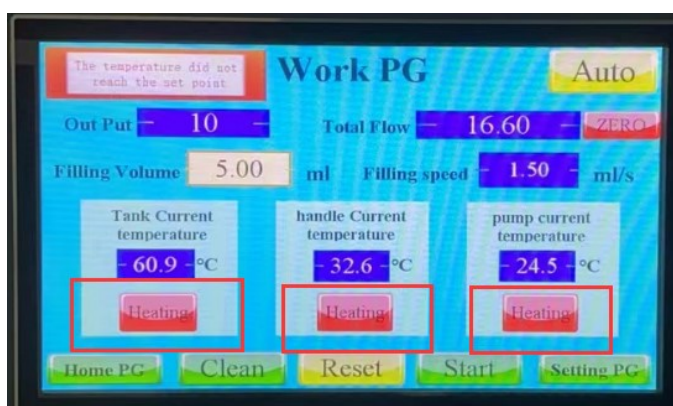
**Temp control closed:** The function that when temp doesn't reach to the Starting Temp, filling cannot work will be closed;

**Temp control to open:** The function that when temp doesn't reach to the Starting Temp, filling cannot work will be open (Suggested)

(Remark: in our past experience some clients start fill before temp reach, it's not good, so we add this function)



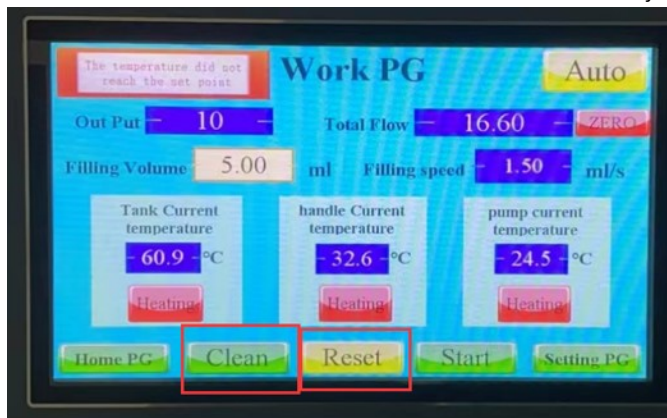
### 3.3 Go back to Work PG, click Heating



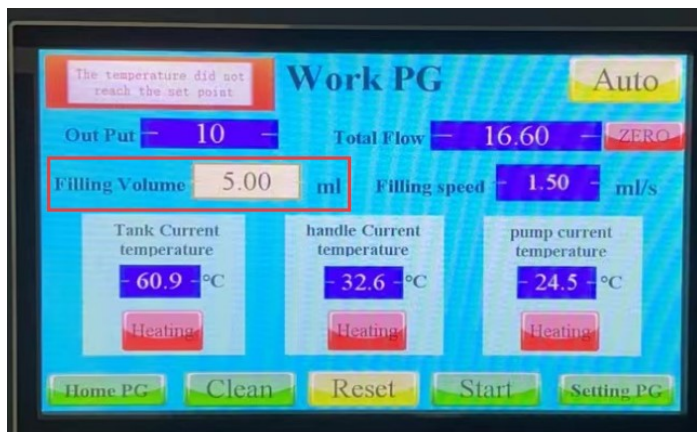
#### 4, After temp reaches at Starting temp, Clean air

Click Reset, click Clean;

It will take 10seconds to clean air in the tube and injector

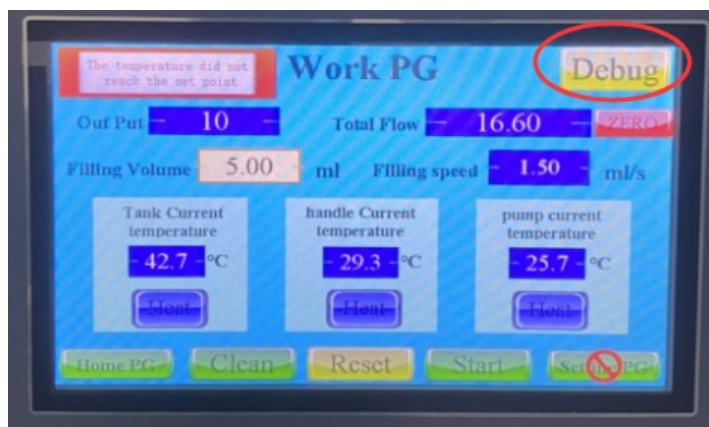


#### 5, Set oil filling capacity



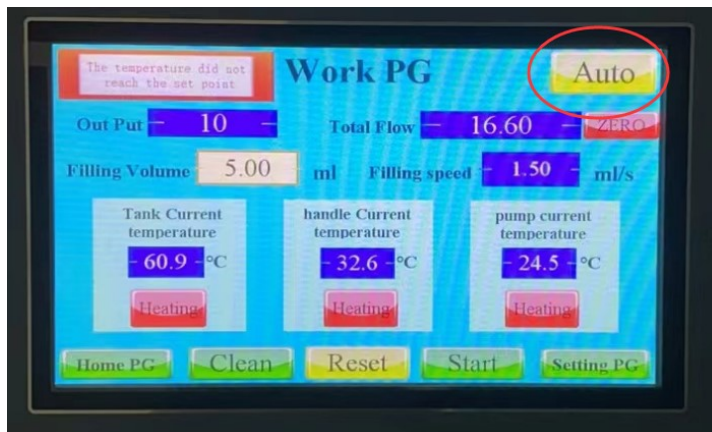
#### 6, Start Fill

6.1 Debug state filling, Click Debug, Step on switch, release, then step on



## 6.2 Auto mode filling

Click Auto, Step on switch, no need release



## 7 Clear the output number and total flow volume

