

## Longwill FM07 Automatic Cartridge

### Filling Machine Operation Steps:

1. Move the machine to a stable workbench and plug it in. With video (Connected to power)
2. Pour the heated oil into an oil storage tank (not more than 300ml). Attached video (Oil tank refueling)
3. Turn on the power switch  
Press Reset button  
Turn on the heating switch.



4. Preparation before filling for exhaust air out of the tank, tube and injector, to make oil filling amount very accurate:

- 4.1 Place a container under the oil injector (to hold the liquid discharged from the oiler),

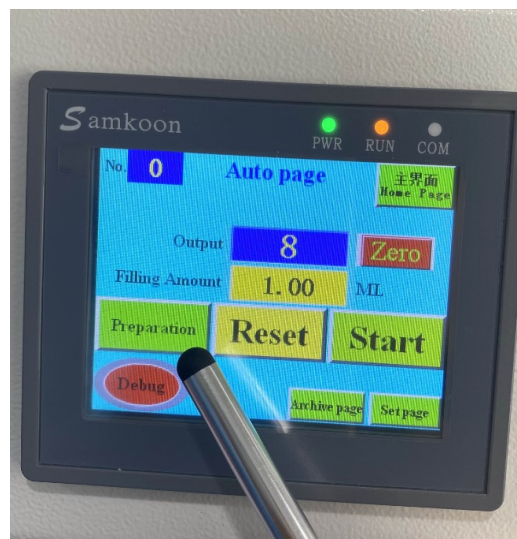
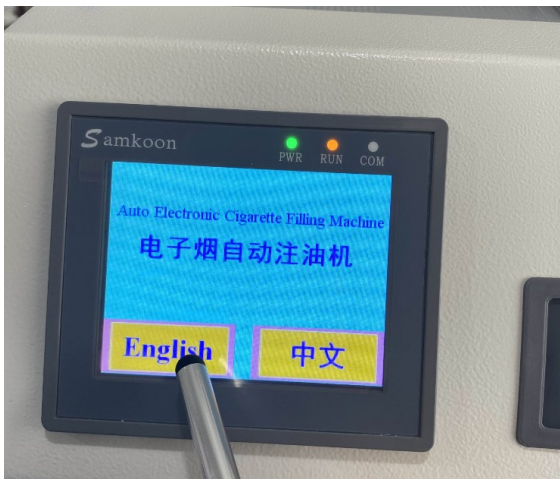


- 4.2 Switch to the debug state, click Preparation, and then remove the container when finished. (Attach video 4 Preparation for Air exhaust)

(This operation is not required when the silicone tube and oiler are free of air.

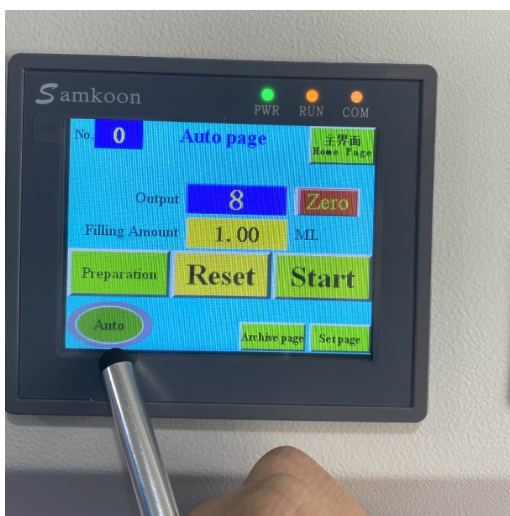
For example, when the oil in tank has been used up, you need add oil then restart fill, please do preparation to exhaust air;

Maybe when you wanna change another oil, after clean the oil tank, before start filling please remember do preparation work)



## 5. Filling setting:

### 5.1 Click Auto,



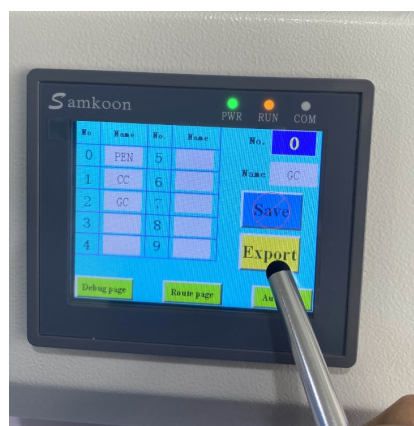
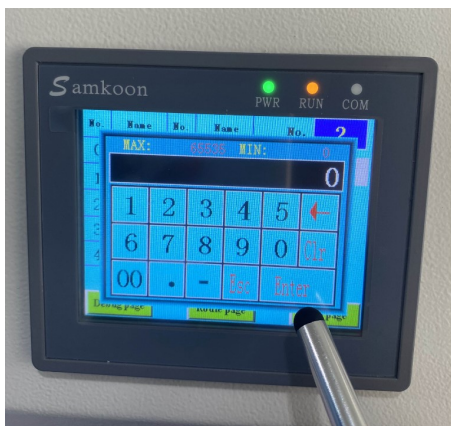


5.2 Click the Archive page, then you will see the archive page, the filling programs are already set well,



5.3 Call out the program you need:

Click the Serial number on the right corner (input the corresponding sequence number of the program to be oiled), click the Export (export completed), Attached video



5.4 Click auto page, Click Start



5.5 After filling completion, please screw on the mouthpiece ASAP, then replace the fixture and start again.



6, When filling, any emergency case, please press the **Emergency Stop** button, then screw the button to continue filling;



When filling, if you wanna stop it, please press **RESET** button, then the filling will stop;



7. After completing the production task, turn off the heating switch and then turn off the power switch.

