## LONGWILL CM03 Auto Cartridge Capping Machine Operation Manual

1. Place the machine in a suitable working position and connect the power supply



2. Turn on the machine by twisting the switch (Twist it to the right), wait for the machine to start into the system:



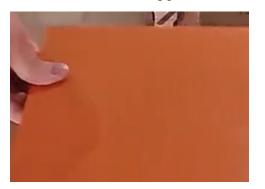
3. Select the language:



4. Double click "Floodlight" to turn on the light and click the "Reset" (or press the "reset" button)



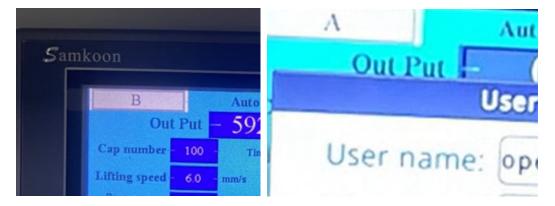
5. Put the prepared product into the corresponding fixture(tray/jig), put the corresponding hat of the product, cover the cover plate ((This step is not required if there is no cover plate), and put the fixture into the working position of the machine



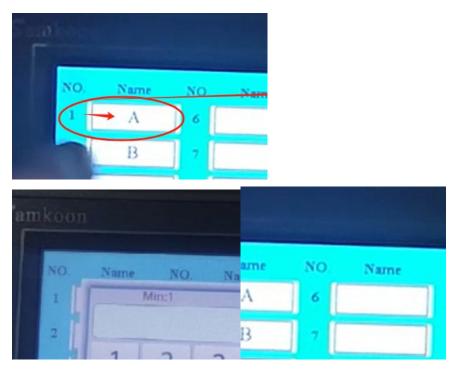




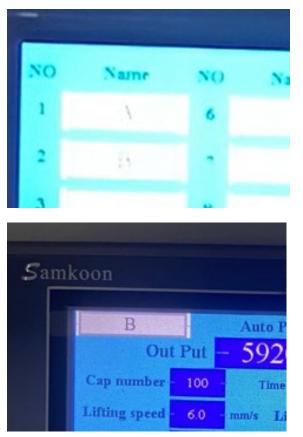
6. Select the program from the archive page: Click "archive page ", password is "666"., and press and hold the read button



7. Click on enter the corresponding number of the product into the corresponding position, for example: the corresponding program in the number 1, then click "NO." in the top right corner to enter 1 (the corresponding program in the number 5, then click "NO." in the top right corner to enter 5), then long click "export".



8. Then click "auto page" go back to the main page and click the start button to press the cap work



9. After all the pressure cap work is finished, twist the switch button to turn the machine off